

INTER-GUIDE SPRAY PAINT “GUIDE COAT”

An acrylic modified “guide coat” that yields a smooth and easy to sand finish used to expose surface low spots, scratches and imperfections during the repair prior to top coating. Fast drying! Easy sand!

Directions:

1. Clean surface with IES #1700 or #1780 Cleaning Solvents.
2. Use at room temperature.
3. Protect surrounding areas by masking or covering.
4. Shake well before spraying, until metal ball loosens. Continue to shake for one minute. Repeat during spray operation.
5. Hold can 10-12 inches from surface to be sprayed.
6. Use short, even strokes, releasing spray head after each stroke.
7. Spray a light mist coat over area.
8. After painting, turn can upside down and spray for 2 seconds to clean spray button.
9. Block sand area using 400 grit sand paper to show low spots.

Technical Data:

Appearance:	Black
Nature:	Ketone
Specific Gravity (@70°F)	0.86 to 0.98
None Volatile (Aerosol, % by Wt)	12.2 to 22.7
Vapor Pressure (@ 70°F)	55 to 65 psig.
Spray Pattern (@ 70°F)	Conical
Spray Rate (10s, @ 70°F)	9.0 to 14.0g/10s
Drying Time (Air @ 77°F):	5-10 min.
Tack Free:	< 15 min.
Coverage	6 to 9 ft ² /340g.
(Full Hiding @ 2-4 passes, @77°F)	
Gloss (60 Head, 2-4 passes, @77°F)	<5
MIR (Flat Paint Cat.)	<1.20
Storage:	Store in a ventilated place away from direct exposure to sunlight. Optimal temp: 40°F to 90°F
Shelf Life:	12 months



- Fast Drying.
- Easy Sand!
- Smooth Finish!

Product # 4183
Net Wt. 12 Oz. Aerosol
Packaged 12 per case

Refer to MSDS and Product Technical Sheets when using all IES products. Available online at www.useies.com